## MBM

Produktkatalog

Res

Spindelmotorer SP8

Oktober 2020

### **OVERVIEW OF SPINDLE DRIVES**

Туре	Form	Mode	1	Stroke	Force		Speed		Stroke in	Cut- off current	Use	ē		Loc tion		Fur	nctic	ons
		Type of cut-off	Rated voltage	Range	Pushing force	Pulling force	OPEN	CLOSE	60 s	Мах.	Natural ventilation	SHEV	NSHEV	Facade	Roof	Run monitoring	Synchronised run	Sequence control
			[VDC]	[mm]	[N]	[N]	[mm/s]	[mm/s]	[mm]	[A]								
PLA	PLA6	S3	24	100–1000	600	600	6,0	6,0	350	0,8	٠	•	•		٠	•		
		S12		100-1000	600	600	6,0	6,0	350	0,8	•	٠	٠		٠	•	•	
	PLA8	S3	24	100-1000	800	800	10,0	10,0	600	1,4		•						
		S12		100-1000	800	800	10,0	10,0	600	1,4			•					
	PLA10	S12	24	100-1000	1000	1000	12,6	12,6	750	2,5	٠	•	٠		٠	٠	٠	•
	PLA101	S3	24	100-1000	1000	1000	4,6	4,6	250	1,0	٠	٠	٠		٠	٠		
		S12		100-1000	1000	1000	4,6	4,6	250	1,0		٠	٠		٠		٠	
	PLA16	S12		100-1000	1600	1600	7,0	7,0	400	2,5	٠	٠	٠		٠	٠	٠	٠
	PLA116	S3	24	100–750	1600	1600	4,0	4,0	240	1,2	٠	٠	٠		٠	•		
		S12		100–750	1600	1600	4,0	4,0	240	1,2	٠	٠	٠				٠	
PLS	PLS15	S12	24	300-1000	1500	1500	16,0	16,0	950	4,0		٠	٠			•	٠	
	PLS30	S12	24	300-1000	3000	2000	7,8	7,8	450	5,0						•	•	
	PLS50	S12	24	200–750	5000	5000	4,0	4,0	240	4,2	•	٠	٠			•	٠	
SP	SP8	S2	24	100–750	800	800	7,0	7,0	400	1,0						0		0
		S2	230	300–750	800	800	7,0	7,0	400	0,2								

internal load dependend cut-off switch, post cycle resistant, programmable for motion monitoring (up to 300 mm stroke) and sequence control

internal Intelligent Control Electronics for synchronised run and programmable functions

O only with external modules (cut-off switch system, synchronisation module, sequence control module)

S3

S12



#### PLA SPINDLE DRIVES

- Model
- Pulling force
- Stroke length
- Speed
- Housing (DxL)
- Opening mechanism
- Versions
- Protection rating
- 600–1600 N (type depending) 100–1000 mm 4,0–12,5 mm/s (type depending) D=36 mm, length depends on stroke stainless steel spindle tube SOLO, Tandem, Synchro IP65

24V DC, S3 und S12



### **PLS SPINDLE DRIVES**

- Model
- Pulling force
- Stroke length
- Speed
- Housing (DxL)
- Opening mechanism
- Versions
- Protection rating

	24V DC, S12
	1500–5000 N
	300–1200 mm
	4,0–17,0 mm/s (type depending)
	D=50/(60) mm, length depends on stroke
nism	stainless steel spindle tube
	SOLO, Tandem, Synchro
9	IP54

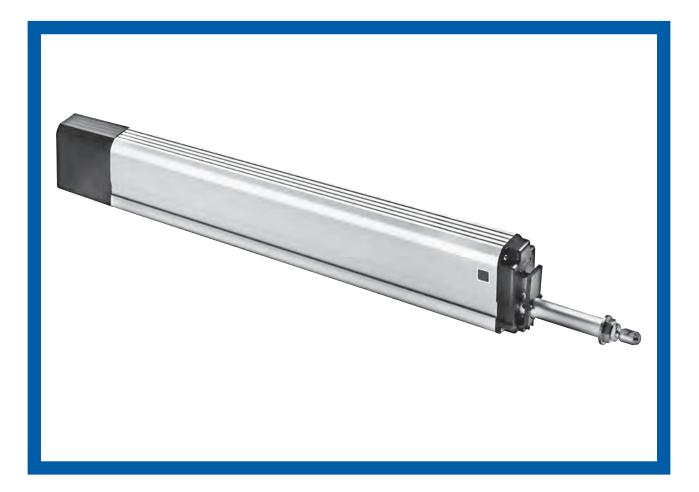


#### **SP SPINDLE DRIVES**

- Model
- Pulling force
- Stroke length
- Speed
- Housing (DxL)
- Opening mechanism
- Versions
- Protection rating

24V DC, S2/230V AC, S2 800 N 100–750 mm (230V AC: 300–750) 8,5 mm/s 43x76 mm, length depends on stroke aluminium spindle tube SOLO, Z with feedback contact

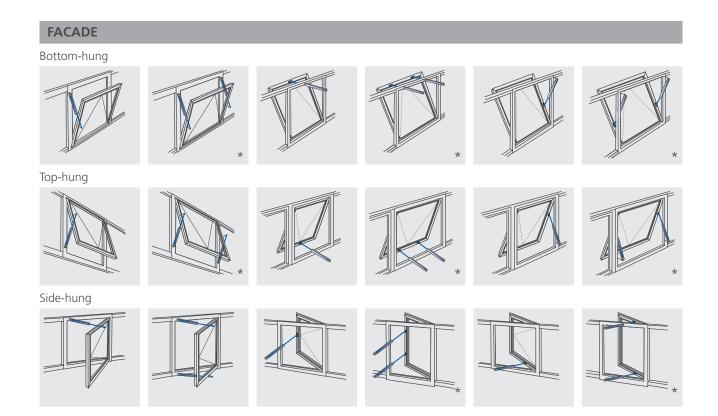
IP54/IP65



#### **SPECIAL FEATURES SP**

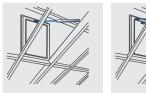
- For natural ventilation, smoke and heat exhausting systems
- Robust corrosion-resistant design
- Aluminium housing anodized finish or optionally in RAL colors with plastic end caps
- Easy installation due to lateral dovetail guidence
- Phosphated steel spindle, aluminium spindle tube anodised finisch, damped end positions
- Available in 24 V DC and 230 V AC
- Limit switch to protect against overload

For this product series, a Type III Environmental Product Declaration (EPD) was issued according to ISO 14025 and EN 15804. The LCA results of the different product types are listed at the end of this product catalogue. The EPD documents can be viewed or downloaded from our homepage **www.aumueller-gmbh.de**.

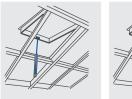


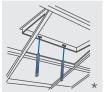
### ROOF

Bottom-hung

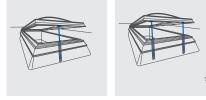


Top-hung





Skylight



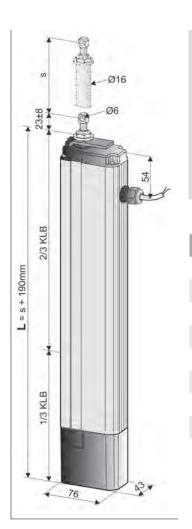
Glass pyramid



\* Monitored motion run up to s = 300 mm with USKM (Controll modul Part.-No.: 512140)







- Application: natural ventilation and SHEV
- Cut-off via limit switch
- "Z"-Version: Potential free NC contact for closed end position feedback (max. 24V, 500 mA)
- Preferably application for skylight domes
- Options
- Rear suspension (only to 500 mm stroke)
- Stroke reduction Protection rating IP65

#### **TECHNICAL DATA**

U <sub>N</sub>	Rated voltage	24V DC (± 20%), max. 2 Vpp
I <sub>N</sub>	Rated current	0,8 A
$I_A$	Cut-off current	1,0 A
$P_{N}$	Rated power	20 W
ED	Duty cycle	30 % (ON: 3 min. / OFF: 7 min.)
	Protection rating	IP 54
1	Ambient temperature range	-5 °C +75 °C
Fz	Pulling force max.	800 N
$F_{A}$	Pushing force	F (N) Schub   Push 800 2/3 KLB

700

600

500

400

300

500

1/3 KLB

350



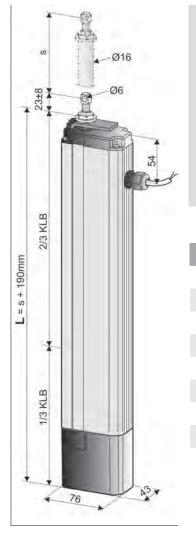
		300 0 400 500 600 700 750 S (mm)
$F_{H}$	Pullout force	3000 N (fastening depended)
	Spindle tube	aluminium
	Connecting cable	non-halogen, grey SP8: 2 x 0,75 mm², ~ 1 m SP8-Z: 4 x 0,75 mm², ~ 1 m
V	Speed	X₁ 7,0 mm/s 🏊 7,0 mm/s
S	Stroke	100 – 750 mm (± 5%)
L	Length	s + 190 mm see order data
	Sound pressure level A	< 70 dB (A)

ORDE	R DATA						
s [mm]	L [mm]	Version	Finish	PU/pcs.	PartNo.		
100	200	SP8 100 S2 24V		1	514110		
100	290	SP8-Z 100 S2 24V	E6/C-0	1	514310		
200	390	SP8 200 S2 24V		1	514120		
200	SP8-Z 200 S2 24V		E6/C-0	1	514320		
300	300 490 SP8 300 S2 24V E6 SP8-Z 300 S2 24V	E6/C-0	1	514130			
300		SP8-Z 300 S2 24V	20/0-0	1	514330		
400	590	SP8 400 S2 24V	E6/C-0	1	514140		
400	590	SP8-Z 400 S2 24V	E0/C-U	1	514340		
500	600	SP8 500 S2 24V	E6/C-0	1	514150		
500	690	SP8-Z 500 S2 24V	E6/C-U	1	514350		
600	700	SP8 600 S2 24V		1	514160		
600	600 790	SP8-Z 600 S2 24V	E6/C-0	1	514360		
750	0.40	SP8 750 S2 24V		1	514175		
750	940	SP8-Z 750 S2 24V	E6/C-0	1	514375		

OPTIONS			
Special model	PU/pcs.	PartNo.	
Rear Suspension			
Cape for rear suspension (only to 500 mm stroke) incl. eyebolt B16ST M8 x 40 mm, bore Ø8 mm	1	512002	
Protection rating IP65			
Drive with additional gaskets for IP65	512005		
Mechanical stroke reduction			
Stroke reduction without construction length - mechanically	516000		
Drive housing painted/powder coated in other RAL colours			
Lump sum for coating		516030	
	1 - 20	516004	
	21 - 50	516004	
Specify at order stage:	51 – 100	516004	
	up 101	516004	
Extra length connecting cable:			
3 m – non-halogen, grey – 2 x 0,75 mm²		501023	
5 m – non-halogen, grey – 2 x 0,75 mm <sup>2</sup>		501024	
10 m – non-halogen, grey – 2 x 0,75 mm²		501039	
5 m – non-halogen, grey – 4 x 0,75 mm² ("Z"-Version)		501044	
10 m – non-halogen, grey – 4 x 0,75 mm² ("Z"-Version)		501046	



 $\gg$ 



- Application: natural ventilation as single-drive
- Cut-off via limit switch
- Potential free NC contact for closed end position feedback (max. 24V, 500 mA)
- Parallel connection up to 8 drives in one group
- Preferably application for skylight domes
- Minimum basic lenght of housing for stroke s = 300 mm
- Options

 $F_{H}$ 

Pullout force

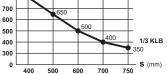
- Stroke reduction (for s < 300 mm)
- Rear suspension (only to 500 mm stroke)
- Protection rating IP65

#### **TECHNICAL DATA**

U <sub>N</sub>	Rated voltage	230V AC
I <sub>N</sub>	Rated current	0,12 A
$I_A$	Cut-off current	0,2 A
P <sub>N</sub>	Rated power	5 W
ED	Duty cycle	30 % (OI
	Protection rating	IP 54
×.	Ambient temperature range	-5 °C +
Fz	Pulling force max.	800 N
$F_A$	Pushing force	F(N) Sch

#### 30 % (ON: 3 min. / OFF: 7 min.) IP 54 -5 °C ... +75 °C 800 N F (N) Schub | Push 800 700 650 2/3 KLB

(50 Hz)



3000 N (fastening depended)



Spindle tube aluminium Connecting cable non-halogen, grey – 6 x 0,75 mm<sup>2</sup>, ~ 1 m Speed V X. 7,0 mm/s ≥7,0 mm/s Stroke 300 - 750 mm (± 5%) S L Length s + 190 mm see order data Minimum lenght of housing 490 mm (s 300 mm)  $\leq$  70 dB (A) Sound pressure level A

ORDEF	R DATA					
s [mm]	L [mm]	Version	Finish	PU/pcs.	PartNo.	
300	490	SP8-Z 300 S2 230V	E6/C-0	1	496231	
400	590	SP8-Z 400 S2 230V	E6/C-0	1	496241	
500	690	SP8-Z 500 S2 230V	E6/C-0	1	496251	
600	790	SP8-Z 600 S2 230V	E6/C-0	1	496261	
750	940	SP8-Z 750 S2 230V	E6/C-0	1	496276	

OPTIONS						
Special model	PU/pcs.	PartNo.				
Rear Suspension	Rear Suspension					
Cape for rear suspension (only to 500 mm stroke) 1 incl. eyebolt B16ST M8 x 40 mm, bore Ø8 mm		512002				
Protection rating IP65						
Drive with additional gaskets for IP65	512005					
Mechanical stroke reduction						
Stroke reduction without construction length - mechanically	516000					
Drive housing painted/powder coated in other RAL colours						
Lump sum for coating		516030				
	1 - 20	516004				
Consider at order stages	21 - 50	516004				
Specify at order stage:	51 – 100	516004				
	up 101	516004				
Extra length connecting cable:						
3 m – non-halogen, grey – 6 x 0,75 mm <sup>2</sup>		501163				
5 m – non-halogen, grey – 6 x 0,75 mm²		501164				
10 m – non-halogen, grey – 6 x 0,75 mm²		501166				

**Spindle drives** 

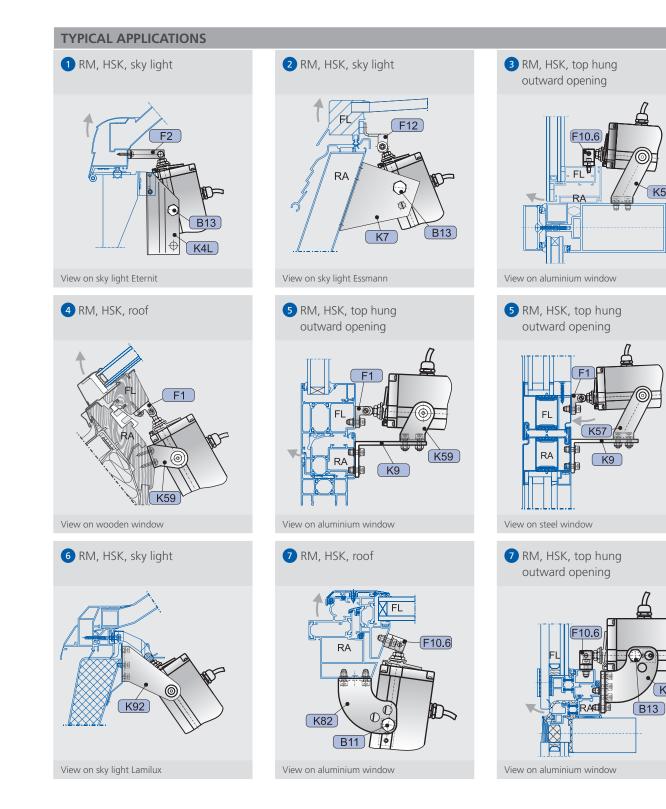
12/2016

Typical application Frame bracket	S										
Frame bracket					1	2	3	4	5	6	7
Frame bracket					K4L	К7	K57, K57.2, K57.3	K59	K57, K57.2, K57.3, K59	K92	K82
Mounting aid							К9				
Bracket accessorie	S				B11	B13			0 inkl.		B13
Casement bracket					F2	F12	F1, F1V, F	1.1, F10.6			
Special application					Sky light Eternit	Sky light Essmann				Sky light Lamilux	
Space requiremen	t		min.	[mm]	140	120	40	35	50	60	45
Window material Alu							•	•	•	•	•
			Wood				•	•	•	•	•
			PVC		٠	•	•	•	•	•	•
Type of window and mounting	Bottom hung	inward	HSK	FM RM							
			NSK	FM RM							
		outward	HSK	RM					•		•
				PR			•	•		•	
			NSK	RM							
				PR							
	Top hung	inward	HSK	FM RM							
			NSK	FM RM							
		outward	HSK	RM					•		•
				PR			•	•		•	
			NSK	RM							
				PR							
	Side hung	inward	HSK	FM RM					-		
			NSK	FM							
				RM							
	Roof	outward	HSK	RM					٠		•
				PR			•	•		•	
			NSK	RM							
				PR			٠	•		•	
	Sky-light	outward	HSK NSK	RM RM	•	•	•	•		•	•
FAB(*1			Solo	[mm]	1200	1200			450 – 130	0	
FAH(*1			Solo	[mm]	1200	1200			450 – 150		

(\*1

suitable not recommended

Sample value of the casement dimensions. The actuell casement dimensions depend on the stroke and the position of the drives to the hinges. The values of FAB/FAH are to be used analogue for side hung windows.



**Spindle drives** 

K57

K82

### CASEMENT BRACKETS

F1 Description Application Material/Finish   Single degree for descent proving windows or solution, if or drives with from single or descent proving windows or solution, if or drives with from single or discent proving windows or solution, if or drives with from single or discent proving windows or solution, if or drives with from single or discent proving windows or solution, if or drives with from single or discent proving windows or solution, if or drives with from single or discent proving windows or solution, if or drives with from single or discent proving windows or solution, if or drives with from single or discent proving windows or solution, if or drives with from single or discent proving windows or solution, if or drives with from single or discent proving windows or solution. Part-No. 15010   F1 Description Application Part-No. 15010   Material/Finish and solution of drives with from single or discent from single or discent proving windows or solution. Part-No. 15010   F1 Description Application Part-No. 15010   Material/Finish and solution or rear suspension with bors of som Part-No. 15010   Material/Finish and solution or rear suspension with bors of som Part-No. 15010   Material/Finish and solution or rear suspension with bors of som Part-No. 15010   Material/Finish and solution or rear suspension with bors of som Part-No. 15100   Material/Finish and solution or rear suspension with bors of som there some or rear suspension with bors of som there some or rear su	
F1V Surface mounting on the main doing edge of casement profiles of utward opening windows or skylights, for drives with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, max. 600 N Material/Finish aluminium, diecast No of No   F1V Image: Comparison of the drive with front or rear suspension with bore 06 mm, for drives with front or rear suspension with bore 06 mm with bore 06 mm. Part-No. 150101   F1V Image: Comparison of the drive with front or rear suspension with bore 06 mm. Part-No. 150101   Material/Finish aluminium Surface mounting on the main dosing edge of casement profiles of drives with front or rear suspension with bore 06 mm. Part-No. 150101   F10.6 Image: Comparison of the drive with front or rear suspension with bore 06 mm. Part-No. 151000   F10.7 Image: Comparison with fort or rear suspension with bore 06 mm. Part-No. 151000   F10.8 Image: Comparison with fort or rear suspension with bore 06 mm, threaded stud bolt Part-No. 151000   Image: Comparison with point or rear suspension with bore 06 mm, threaded stud bolt Part-No. 151000   Image: Comparison with point	
F1V Surface mounting on the main doing edge of casement profiles of utward opening windows or skylights, for drives with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, manual removal of the drive with front or rear suspension with bore 06 mm, max. 600 N Material/Finish aluminium, diecast No of No   F1V Image: Comparison of the drive with front or rear suspension with bore 06 mm, for drives with front or rear suspension with bore 06 mm with bore 06 mm. Part-No. 150101   F1V Image: Comparison of the drive with front or rear suspension with bore 06 mm. Part-No. 150101   Material/Finish aluminium Surface mounting on the main dosing edge of casement profiles of drives with front or rear suspension with bore 06 mm. Part-No. 150101   F10.6 Image: Comparison of the drive with front or rear suspension with bore 06 mm. Part-No. 151000   F10.7 Image: Comparison with fort or rear suspension with bore 06 mm. Part-No. 151000   F10.8 Image: Comparison with fort or rear suspension with bore 06 mm, threaded stud bolt Part-No. 151000   Image: Comparison with point or rear suspension with bore 06 mm, threaded stud bolt Part-No. 151000   Image: Comparison with point	
F10.6 Application Application Part-No. 151000   F10.6 Surface mounting on the main closing edge of casement profiles of outward opening windows or skylights, for drives with front or rear suspension with bore 06 mm Part-No. 151000   F10.6 Surface mounting on main closing edge of casement profiles of outward opening windows or skylights, for drives with front or rear suspension with bore Part-No. 151000   F10.6 Surface mounting on main closing edge of casement profiles of outward opening windows or skylights, for drives with front or rear suspension with bore 06 mm, threaded stud bolt Part-No. 151000	
F10.6 Application Application Part-No. 151000   F10.6 Surface mounting on the main closing edge of casement profiles of outward opening windows or skylights, for drives with front or rear suspension with bore 06 mm Part-No. 151000   F10.6 Surface mounting on main closing edge of casement profiles of outward opening windows or skylights, for drives with front or rear suspension with bore Part-No. 151000   F10.6 Surface mounting on main closing edge of casement profiles of outward opening windows or skylights, for drives with front or rear suspension with bore 06 mm, threaded stud bolt Part-No. 151000	
Ø6 Ø6.5 Surface mounting on main closing edge of casement profiles of outward opening windows or skylights, for drives with front or rear suspension with bore Ø6 mm, threaded stud bolt Material/Finish aluminium	
Ø6 Ø6.5 Surface mounting on main closing edge of casement profiles of outward opening windows or skylights, for drives with front or rear suspension with bore Ø6 mm, threaded stud bolt Material/Finish aluminium	



#### FRAME BRACKETS

К5	012.6 012.6 012.6 006.5 x4	Application Surface mounting on the main closing edge of window frame profiles or on the mullion/transom of outward opening (roof-)win- dows, for swivelling suspension of drives PLA with B4, SP with B13, LKS with B7	PartNo. 155800 Material/Finish steel galvanized Feature/Equipment drilled holes Ø12,5 mm		
		Accessories			
		<b>B13</b> clamp block SP (12 mm, G1/8)	PartNo. 513901		
		K21K Frame bracket	PartNo. 159900		
		K21L Frame bracket	PartNo. 159905		
К17		Application	PartNo. 159200		
	55 (a.95) (a.	Surface mounting on the main closing edge of window frame profiles or on the mullion/transom of outward opening (roof-)win- dows, for swivelling suspension of drives PLA with B5, SP with B12	Material/Finish steel galvanized Feature/Equipment adjustable height		
	10 30	Accessories		1	
	1/3	<b>B12</b> clamp block SP (7,0 mm thick, Ø8 mm)	PartNo. 513903		

Т

### FRAME BRACKETS

K57	Application Surface mounting on the main closing edge of the window frame of outward opening roof windows or skylight domes for swivelling suspension of drives SP, Space in between clamp axis and fixing level 75 mm	PartNo. 160930 Material/Finish steel galvanized Feature/Equipment 2x B10 clamping bolts		
	Accessories		II	
	K9 Frame bracket	PartNo. 158501		
K57.2 ST	Application Surface mounting on the main closing edge of the window frame of outward opening roof windows or skylight domes for swivelling suspension of drives SP, Space in between clamp axis and fixing plane 70 mm	PartNo. 160931 Material/Finish steel galvanized Feature/Equipment 2x B10 clamping bolts		
A res a	Accessories		<u>I                                     </u>	
	K9 Frame bracket	PartNo. 158501		
K57.3	Application Surface mounting on the main closing edge of the window frame of outward opening roof windows or skylight domes for swivelling suspension of drives SP, Space in between clamp axis and fixing plane 125 mm	PartNo. 160935 Material/Finish steel galvanized Feature/Equipment 2x B10 clamping bolts		
	Accessories			
	K9 Frame bracket	PartNo. 158501		



#### FRAME BRACKETS

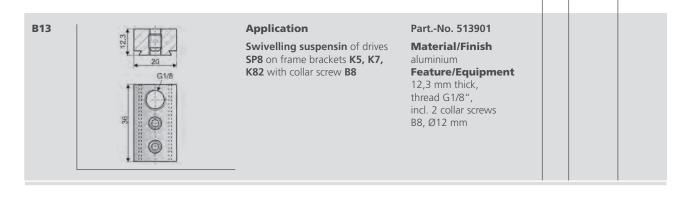
K59	R15,5 50 020 36,6 x 15 x4 x4 x5 x5 x5 x5 x5 x5 x5 x5 x5 x5 x5 x5 x5	Application Surface mounting on the main closing edge of the window frame of outward opening roof windows or skylight domes for swivelling suspension of drives SP, Space in between clamp axis and fixing plane 40 mm	PartNo. 160934 Material/Finish steel, powdercoated (RAL 9006-silver) Feature/Equipment 2x B10 clamping bolts			
	Accessories					
		K9 Frame bracket	PartNo. 158501			
K82	125 17,5 00 91 55 17,5 00 00 00 00 00 00 00 00 00 00 00 00 00	Application Surface mounting on the main closing edge of window frame profiles or on the mullion/transom of outward opening (roof-)win- dows, for swivelling suspension of drives PLA with B4, SP with B13, LKS with B7	PartNo. 151320 Material/Finish stainless steel Feature/Equipment drilled holes Ø12,5 mm			
		Accessories				
		<b>B13</b> clamp block SP (12 mm, G1/8) thick	PartNo. 513901			

### **OPTIONAL ACCESSORIES**

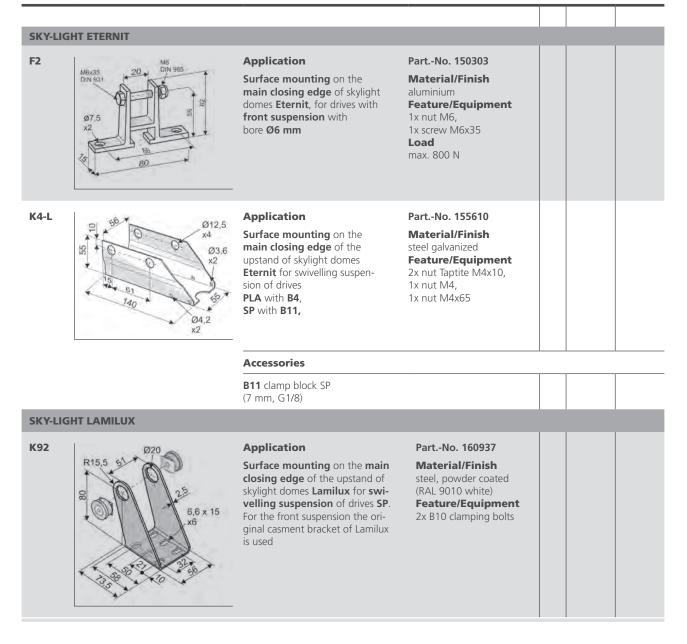
Window	console			
К9	Ø 6,5 x4 20 0 0 0 0 0 0 0 0 0 0 0 0 0	<b>Application</b> Shift the fastening level of the frame brackets <b>K57</b> , <b>K59</b> from the horizontal to the vertical side of the <b>main closing edge</b> of window frames	PartNo. 158501 Material/Finish aluminium	
Eyebolt				
B16ST	5W13 0 810	Application Eye bolt for rear or front sus- pension of spindle drives with M8 thread in the rear base cap or in the spindle tube	PartNo. 100044 Material/Finish steel galvanized Feature/Equipment M8x40 (Eye Ø8 mm), 1x nut M8, 1x Nordlock-safety-washer, 1x O-ring max. screw-in depth in the drive 25 mm	
B16VA			PartNo. 100144 Material/Finish stainless steel (V2A)	
Clamp bl	ocks			
B11		Application Swivelling suspensin of drives SP8 on frame brackets K4-L with collar screw B8	PartNo. 513902 Material/Finish aluminium Feature/Equipment 7,0 mm thick, thread G1/8", incl. 2 collar screws B8, Ø12 mm	
B12		Application Swivelling suspensin of drives SP8 on frame brackets K17	PartNo. 513903 Material/Finish aluminium Feature/Equipment 7,0 mm thick, bore Ø8,2 mm 2 pieces	



#### **OPTIONAL ACCESSORIES**



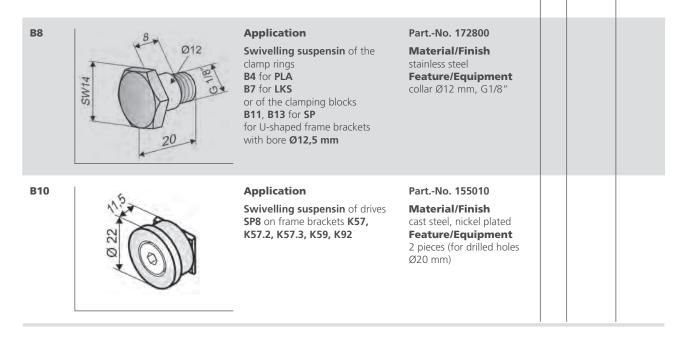
#### SPECIFIC APPLICATIONS



### SPECIFIC APPLICATIONS

F12		Application	PartNo. 151500	
F 12	06,5 x2 72 72 72 72 72 72 72 72 72 72 72 72 72	Surface mounting on the main closing edge of the casement profiles of skylight domes Essmann 810 for drives with front suspension with bore Ø6 mm	Material/Finish steel galvanized Feature/Equipment 1x screw M6, washer, nut Load max. 800 N	
К7		Application	PartNo. 157500	
	Ø12,5 x4 Ø8,5 x3 Ø7	Surface mounting on the main closing edge of the upstand of skylight domes Essmann 810 for swivelling suspension of drives PLA with B4, SP with B13, LKS with B7	<b>Material/Finish</b> steel galvanized <b>Feature/Equipment</b> drilled holes Ø12,5 mm	
13 13 13	13 15 13 X4	Accessories		
	- Fer	<b>B13</b> clamp block SP (12 mm, G1/8)	PartNo. 513901	

### **OPTIONAL ACCESSORIES**





Special accessories						
Special model	PU/pcs.	PartNo.				
Casement brackets painted / powder coated in other RAL colours						
Lump sum for coating516030						
	1 - 20	516032				
Considerational and an attack	21 - 50	516032				
Specify at order stage:	51 – 100	516032				
	up 101	516032				
Frame brackets painted / powder coated in other RAL colours						
Lump sum for coating		516030				
	1 - 20	516031				
Considerational and an attach	21 - 50	516031				
Specify at order stage:	51 – 100	516031				
	up 101	516031				

# MBM

Bilstrupvej 2 7800 Skive Danmark

Tel +45 70 20 66 70 info@mbm-mab.dk

www.mbm-mab.dk

