MBM || MAB





OVER	VIEW OF FO	DLDING	ARM	DRIVES													
Туре	Form	Model		Stroke	Torque		Running	g time	Cut- off current	Use			Loc		Fun	ctions	5
		Type of cut-off	Rated voltage	Range	Opening torque	Closing torque	OPEN	CLOSE	Max.	Natural ventilation	SHEV	NSHEV	Facade	Roof	Run monitoring	Synchronised run	Sequence control
			[VDC]	[mm]	[Nm]	[Nm]	[mm/s]	[mm/s]	[A]								
	FTA R					215				•	•	•	•		•	•	•
FTA	FTA DF	S12	24	0 – 93	215	215	45,0	45,0	1,4	•	•	•	•		•	•	•
	FTA GF					215				•	•	•	•		•	•	•

LEGEND

suitable no

not recommended

S12

internal intelligent cut-off switch for synchronised run and programmable functions





FTA600 R FOLDING ARM DRIVES

Model 24V DC, S12
 Pulling/Pushing force 215 Nm / 215 Nm
 Stroke length 0 – 93 Degree

■ Speed 2,0 Degree/s (45 s für 90°)■ Housing (WxH) 40 x 56 x 421 mm, aluminuim

■ Opening mechanism Lever arm 20 x 30 x 380 mm, aluminuim

Version
 SOLO with roller for air inlets

■ Protection rating IP32



FTA600 DF FOLDING ARM DRIVES

Model 24V DC, S12
 Pulling/Pushing force 215 Nm / 215 Nm
 Stroke length 0 – 93 Degree

Speed 2,0 Degree/s (45 s für 93°)Housing (WxH) 40 x 56 x 421 mm, aluminuim

Opening mechanism Lever arm 20 x 30 x 380 mm, aluminuim
 Version SOLO with knuckle joint for side-hung inward

opening windows

■ Protection rating IP32



FTA600 GF FOLDING ARM DRIVES

■ Model 24V DC, S12
 ■ Pulling/Pushing force 215 Nm / 215 Nm
 ■ Stroke length 0 - 93 Degree

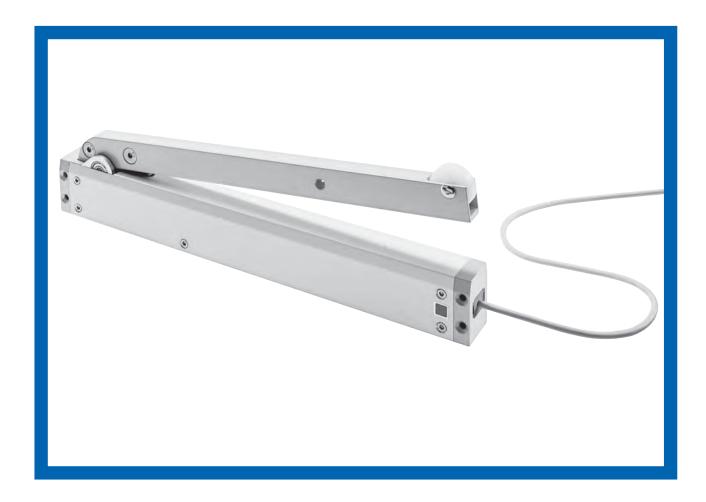
■ Speed 3,0 Degree/s (45 s für 93°)
■ Housing (WxH) 40 x 56 x 421 mm, aluminuim

■ Opening mechanism Lever arm 20 x 30 x 380 mm, aluminuim

■ Version SOLO with slide rail for side hung outward opening windows

■ Protection rating IP32





SPECIAL FEATURES FTA600

- For natural ventilation, smoke and heat exhausting systems and ferralux® NSHEV (EN12101-2)
- Type:
 - R with role: The folding arm opens via role free moving doors for air inlets at 90°
 - $\,\blacksquare\,$ DF with knuckle-joint for opening/closing of side hung inward opening windows at 90°
 - GF with slide rail for openeing/closing of side hung outward opening windows at 90°
- Opening time of 45 s for 93° opening angle
- Programmable voltage free contact
- Robust corrosion-resistant design
- Easy installation due to holes in the end caps of housing
- Programmable parameters of Internal Intelligent Control Electronics S12
 - Synchronised multi-operation and sequence control without add. devices
 - Electronic soft-start, soft-close and soft-stop at end of stroke control
 - Stroke, force, speed
 - Rebate control
- Integrated plug solution
- Suitable for M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives

For this product series, a Type III Environmental Product Declaration (EPD) was issued according to ISO 14025 and EN 15804.

The LCA results of the different product types are listed at the end of this product catalogue.

The EPD documents can be viewed or downloaded from our homepage www.aumueller-gmbh.de.

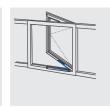


FACADE

Side-hung (FTA600 DF/GF)









INLET AIR

Doors (FTA600 R)







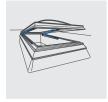


ROOF

Bottom-hung (FTA600 GF)



Sky-light (FTA600 GF)



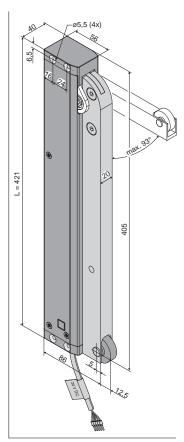




- Application: natural ventilation, SHEV
- Mainly for opening of doors as air intlets
- Internal Intelligent Control Electronics S12
- Programmable contact for door opener
- Unified plug solution for all Aumüller chain drices and Aumüller folding arm drives

Options

- Programmable special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)
- Various customised programmings on request



TECH	HNICAL DATA	
U _N	Rated voltage	24V DC (± 20%), max. 2 Vpp
I _N	Rated current	1,2 A
I_{A}	Cut-off current	1,4 A
P_N	Rated power	24 W
ED	Duty cycle	30 % (ON: 3 min. / OFF: 7 min.)
	Protection rating	IP 32
1	Ambient temperature range	-5 °C +75 °C
$M_{\scriptscriptstyle{A}}$	Torque OPEN	215 Nm (600 N)
$\rm M_{\rm Z}$	Torque CLOSE	215 Nm (600 N)
F _H	Pullout force	3000 N (fastening depended)
	Lever arm	aluminium (RAL9006)
	Connecting cable	non-halogen, grey 5 x 0,5 mm², ~ 3 m
t	Running time (0° – 90°)	X _* 45 s (2,0°/s)
S	Stroke	0 – 93 DEG (± 5%)
L	Length	421 mm
	Potential free contact	max. 24VDC / 0,5A programmable
	Sound pressure level A	≤ 70 dB (A)



ORDER	DATA					
s [DEG]	L [mm]	Version	Finish	PU/pcs.	PartNo.	
0° – 93°	421	FTA600 R S12 24V	E6/C-0	1	524144	
Accessories			PU/pcs.	PartNo.		
K88 Case	K88 Casement bracket FTA600 R			1	524156	

OPTIONS			
Special model	PU/pcs.	PartNo.	
Drive housing painted/powder coated in other RAL colours			
Lump sum for coating		516030	
	1 – 20	516004	
Specify at order stage:	21 – 50	516004	
	51 – 100	516004	
	up 101	516004	
Extra length connecting cable:			
10 m – non-halogen, grey – 5 x 0,5 mm²		501056	
Microprocessor programming S12			
Electronic stroke reduction 24V S12	1	524190	
Programming drives 24V / 230V S12		524180	
Optional accessories	PU/pcs.	PartNo.	
Configuration module for synchronised multi-drive systems	1	524177	

Main control unit and plug solution м-сом **Application** Part.-No. 524177 Ambient temperature Configuration module for automatic configuration and range 0 °C ... + 70 °C surveillance of max. 6 opening or locking drives version \$12 / \$3 Dimensions in synchronised multi-drive 45 x 17 x 6 mm **Connecting wires** systems 3 wires 0,5 mm² x 50 mm Rated voltage: Feature/Equipment 24 V DC +/- 20%, (max. 2 Vss) Printed circuit board with **Current consumption:** <12 mA components and connection Drive type: S12 wires to be installed in con-**Protection rating** nection box to be supplied IP30 rubber envelope on site Aumüller-Click plug solution: Feature/Equipment **Aumüller-Click plug solution** Unified plug solution for all Flexible cable length Connect multiple drives Aumüller chain drives and Aumüller folding arm drives. in series connection Torsion-plug Locking hooks prevent Rated voltage: 24 V DC +/- 20 %, (max. 2 Vss) withdrawal of the plug under tensile load Connecting cable: non-halogen, grey 5 x 0,5 mm² Strain relief according DIN EN 60335-1 by Terminal: to 1,5 mm² screwing the housing halves **VARIANTS:** 1 m cable length - 24 V DC Part.-No. 501250 2 m cable length - 24 V DC Part.-No. 501258 3 m cable length - 24 V DC Part.-No. 501251 5 m cable length - 24 V DC Part.-No. 501252 10 m cable length - 24 V DC Part.-No. 501253

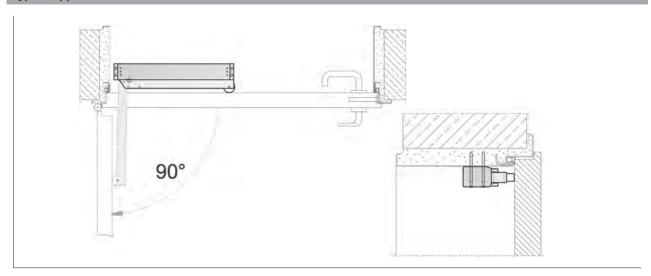


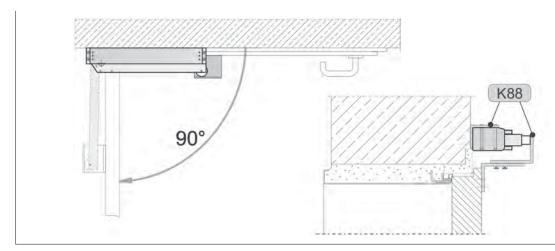
24 150	Application	PartNo. 524156	
M5 (x4) (x4) (x5,5 (x8)	Surface mounting on the side closing edge of door frame profiles of inward opening doors as air inlets. Angle bracket 422 mm for mounting of FTA600-R on the door frame profile. Wo angle brackets 100 mm for mounting on the door as sliding guidance of the carrier role, adustable for compensation of the door overlap	Material/Finish aluminium Feature/Equipment 1x angle 50x40x422 (t = 4) mm 2x angles 50x75x100 (t = 5) mm fixing screws and nuts Load max. 600 N	

Special model	PU/pcs.	PartNo.				
Casement brackets painted / powder coated in other RAL colours	Casement brackets painted / powder coated in other RAL colours					
Lump sum for coating		516030				
	1 – 20	516032				
Specify at order stage:	21 - 50	516032				
	51 – 100	516032				
	up 101	516032				
Frame brackets painted / powder coated in other RAL colours						
Lump sum for coating		516030				
	1 – 20	516031				
Specify at order stage:	21 - 50	516031				
specify at order stage.	51 – 100	516031				
	up 101	516031				

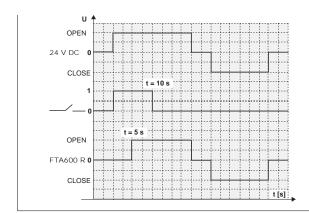


Typical applications





Contact diagramm



After application of the voltage, the door lock contact is activated for 10 seconds. With a delay of about 5 seconds, the drive arm of the folding arm drives FTA600 R starts moving and opens to an angle of max. 93°.

During the $\boldsymbol{\text{closing operation}},$ the door lock contact is not activated.

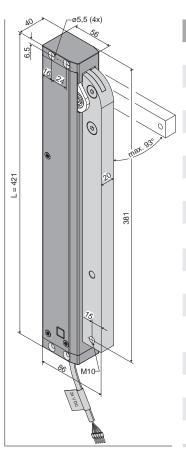




- Application: natural ventilation, SHEV
- Mainly for opening and closing of side-hung inward opening windows
- Internal Intelligent Control Electronics S12
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Ontions

- Programmable special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)
- Various customised programmings on request



TECI	HNICAL DATA	
U _N	Rated voltage	24V DC (± 20%), max. 2 Vpp
I _N	Rated current	1,0 A
I_A	Cut-off current	1,4 A
P_N	Rated power	20 W
ED	Duty cycle	30 % (ON: 3 min. / OFF: 7 min.)
	Protection rating	IP 32
1	Ambient temperature range	-5 °C +75 °C
M_{A}	Torque OPEN	215 Nm (600 N)
M_{z}	Torque CLOSE	215 Nm (600 N)
$F_{\rm H}$	Pullout force	3000 N (fastening depended)
	Lever arm	aluminium (RAL9006)
	Connecting cable	non-halogen, grey 5 x 0,5 mm², ~ 3 m
t	Running time (0° – 90°)	X 45 s (2,0°/s)
S	Stroke	0 – 93 DEG (± 5%)
L	Length	421 mm
	Potential free contact	max. 24VDC / 0,5A programmable
	Sound pressure level A	≤ 70 dB (A)



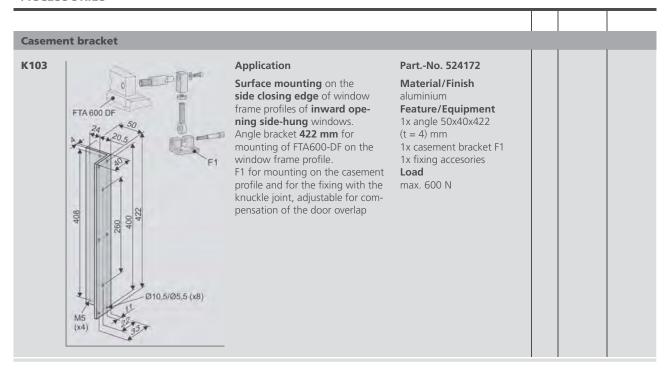
ORDER	DATA					
s [DEG]	L [mm]	Version	Finish	PU/pcs.	PartNo.	
0° – 93°	421	FTA600 DF S12 24V	E6/C-0	1	524145	
Accessories			PU/pcs.	PartNo.		
K103 Cas	K103 Casement bracket FTA600 DF			1	524172	

OPTIONS			
Special model	PU/pcs.	PartNo.	
Drive housing painted/powder coated in other RAL colours			
Lump sum for coating		516030	
Specify at order stage:	1 - 20	516004	
	21 – 50	516004	
	51 – 100	516004	
	up 101	516004	
Extra length connecting cable:			
10 m – non-halogen, grey – 5 x 0,5 mm²		501056	
Microprocessor programming S12			
Electronic stroke reduction 24V S12	1	524190	
Programming drives 24V / 230V S12		524180	
Optional accessories	PU/pcs.	PartNo.	
Configuration module for synchronised multi-drive systems	1	524177	

Main control unit and plug solution м-сом **Application** Part.-No. 524177 Ambient temperature Configuration module for automatic configuration and range 0 °C ... + 70 °C surveillance of max. 6 opening or locking drives version \$12 / \$3 Dimensions in synchronised multi-drive 45 x 17 x 6 mm **Connecting wires** systems 3 wires 0,5 mm² x 50 mm Rated voltage: Feature/Equipment 24 V DC +/- 20%, (max. 2 Vss) Printed circuit board with **Current consumption:** <12 mA components and connection Drive type: S12 wires to be installed in con-**Protection rating** nection box to be supplied IP30 rubber envelope on site Aumüller-Click plug solution: Feature/Equipment **Aumüller-Click plug solution** Unified plug solution for all Flexible cable length Connect multiple drives Aumüller chain drives and Aumüller folding arm drives. in series connection Torsion-plug Locking hooks prevent Rated voltage: 24 V DC +/- 20 %, (max. 2 Vss) withdrawal of the plug Connecting cable: under tensile load non-halogen, grey 5 x 0,5 mm² Strain relief according DIN EN 60335-1 by Terminal: to 1,5 mm² screwing the housing halves **VARIANTS:** 1 m cable length - 24 V DC Part.-No. 501250 2 m cable length - 24 V DC Part.-No. 501258 3 m cable length - 24 V DC Part.-No. 501251 5 m cable length - 24 V DC Part.-No. 501252 10 m cable length - 24 V DC Part.-No. 501253



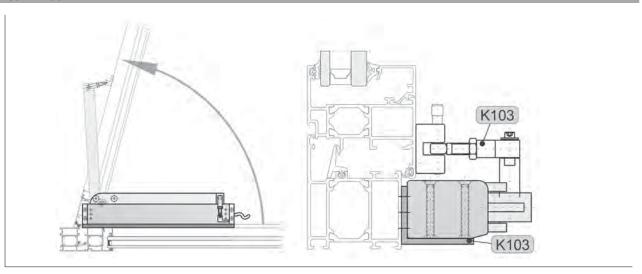
ACCESSORIES



Special model	PU/pcs.	PartNo.				
Casement brackets painted / powder coated in other RAL colours	Casement brackets painted / powder coated in other RAL colours					
Lump sum for coating		516030				
	1 – 20	516032				
Specify at order stage:	21 - 50	516032				
	51 – 100	516032				
	up 101	516032				
Frame brackets painted / powder coated in other RAL colours						
Lump sum for coating		516030				
	1 – 20	516031				
Chacify at order stage:	21 - 50	516031				
Specify at order stage:	51 – 100	516031				
	up 101	516031				



Typical applications



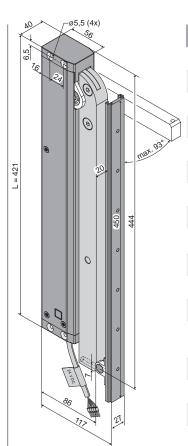




- Application: natural ventilation, SHEV
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Options

- Programmable special functions
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TECI	HNICAL DATA	
U _N	Rated voltage	24V DC (± 20%), max. 2 Vpp
I _N	Rated current	0,8 A
I_{A}	Cut-off current	1,4 A
P_N	Rated power	20 W
ED	Duty cycle	30 % (ON: 3 min. / OFF: 7 min.)
	Protection rating	IP 32
1	Ambient temperature range	-5 °C +75 °C
M_A	Torque OPEN	215 Nm (600 N)
$M_{\rm Z}$	Torque CLOSE	215 Nm (600 N)
F _H	Pullout force	3000 N (fastening depended)
	Lever arm	aluminium (RAL9006)
	Connecting cable	non-halogen, grey 5 x 0,5 mm², ~ 3 m
t	Running time (0° – 90°)	1 45 s (2,0°/s)
S	Stroke	0 – 93 DEG (± 5%)
L	Length	455 mm
	Potential free contact	max. 24VDC / 0,5A programmable
	Sound pressure level A	≤ 70 dB (A)



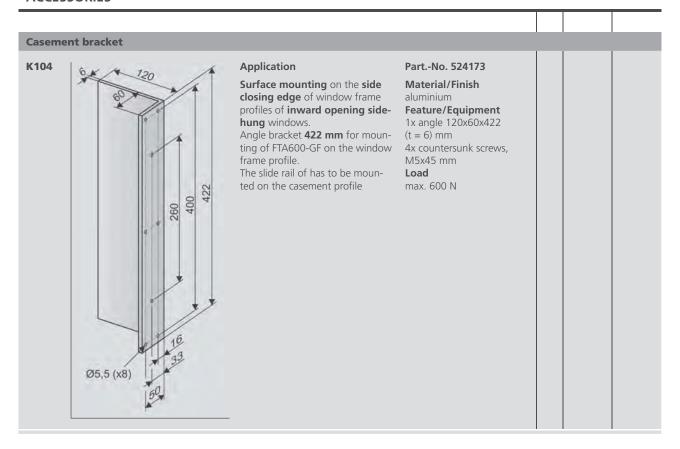
ORDER	DATA					
s [DEG]	L [mm]	Version	Finish	PU/pcs.	PartNo.	
0° – 93°	455	FTA600 GF S12 24V	E6/C-0	1	524146	
Accessories			PU/pcs.	PartNo.		
K104 Cas	K104 Casement bracket FTA600 GF			1	524173	

OPTIONS					
Special model	PU/pcs.	PartNo.			
Drive housing painted/powder coated in other RAL colours					
Lump sum for coating		516030			
Specify at order stage:	1 - 20	516004			
	21 – 50	516004			
	51 – 100	516004			
	up 101	516004			
Extra length connecting cable:					
10 m – non-halogen, grey – 5 x 0,5 mm²		501056			
Microprocessor programming S12					
Electronic stroke reduction 24V S12	1	524190			
Programming drives 24V / 230V S12		524180			
Optional accessories	PU/pcs.	PartNo.			
Configuration module for synchronised multi-drive systems	1	524177			

Main control unit and plug solution м-сом **Application** Part.-No. 524177 Ambient temperature Configuration module for automatic configuration and range 0 °C ... + 70 °C surveillance of max. 6 opening or locking drives version \$12 / \$3 Dimensions in synchronised multi-drive 45 x 17 x 6 mm **Connecting wires** systems 3 wires 0,5 mm² x 50 mm Rated voltage: Feature/Equipment 24 V DC +/- 20%, (max. 2 Vss) Printed circuit board with **Current consumption:** <12 mA components and connection Drive type: S12 wires to be installed in con-**Protection rating** nection box to be supplied IP30 rubber envelope on site Aumüller-Click plug solution: Feature/Equipment **Aumüller-Click plug solution** Unified plug solution for all Flexible cable length Connect multiple drives Aumüller chain drives and Aumüller folding arm drives. in series connection Torsion-plug Locking hooks prevent Rated voltage: 24 V DC +/- 20 %, (max. 2 Vss) withdrawal of the plug under tensile load Connecting cable: non-halogen, grey 5 x 0,5 mm² Strain relief according DIN EN 60335-1 by Terminal: to 1,5 mm² screwing the housing halves **VARIANTS:** 1 m cable length - 24 V DC Part.-No. 501250 2 m cable length - 24 V DC Part.-No. 501258 3 m cable length - 24 V DC Part.-No. 501251 5 m cable length - 24 V DC Part.-No. 501252 10 m cable length - 24 V DC Part.-No. 501253



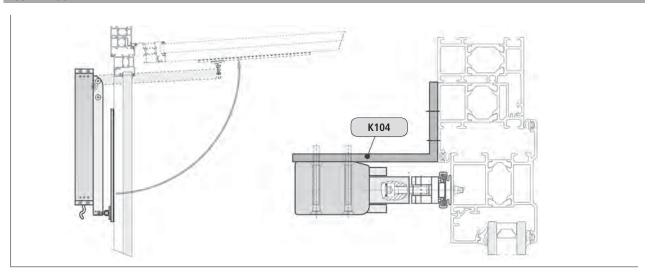
ACCESSORIES



Special model	PU/pcs.	PartNo.		
Casement brackets painted / powder coated in other RAL colours				
Lump sum for coating		516030		
Specify at order stage:	1 – 20	516032		
	21 – 50	516032		
	51 – 100	516032		
	up 101	516032		
Frame brackets painted / powder coated in other RAL colours				
Lump sum for coating		516030		
Specify at order stage:	1 – 20	516031		
	21 – 50	516031		
	51 – 100	516031		
	up 101	516031		



Typical applications



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